



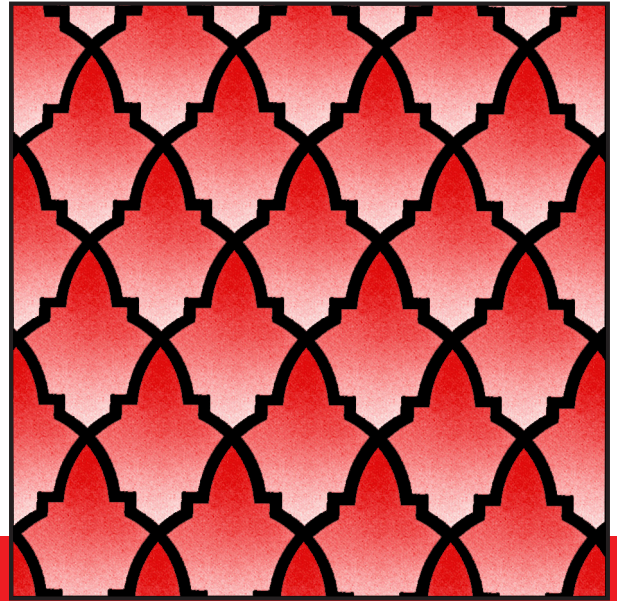
**PERFETTO**

**Perfetto Clear** has been specifically designed to print on polyester, but it's also able to express its **full potential on every other kind of fabric.**

**In case of garment dye migration, we recommend to print a VIRUS NO SUBLIMATION BASE** as under-base that not only assures an excellent elasticity, but even improves the print durability and gives a smoother finish to the print.

PERFETTO also assures an extraordinary resistance to washing and crocking tests, proving to be more resistant than what is required by the most severe standards.

# PERFETTO CLEAR



## technical sheet

COLOUR 1 - RECIPE		RATIO	SCREEN	COLOUR 2 - RECIPE		RATIO	SCREEN
NO-SUBLIMATION		97	48/123	PERFETTO WHITE		100	48/123
HYDRACRYL RETARDER		3	GEL 3				GEL 3
			STANDARD				STANDARD
			<b>SQUEEGEE</b>				<b>SQUEEGEE</b>
			65-90-65				65-90-65
COLOUR 3 - RECIPE		RATIO	SCREEN	COLOUR 4 - RECIPE		RATIO	SCREEN
PERFETTO WHITE		100	62/156	PERFETTO CLEAR		95	120/305
			GEL 3	AQUATINT PIGMENT RED D		5	GEL 3
			STANDARD				STANDARD
			<b>SQUEEGEE</b>				<b>SQUEEGEE</b>
			65-90-65				75-90-75
PRINTER PARAMETERS		PRINTING PROCEDURE		SUITABLE ADDITIVES			
DRYER TEMPERATURE	160°C - 320°F	1	PRINT DOUBLE STROKE - FLASH	<b>UNIVERSAL FIX:</b> This additive has been specifically developed to assure proper fastness and resistance to frequent and strong washings. Please add no more than 3% of UNIVERSAL FIX. <b>Formaldehyde and phthalate free.</b>			
CURING TIME	2 MIN	2	PRINT DOUBLE STROKE - FLASH				
SQUEEGEE ANGLE	25°	3	PRINT DOUBLE STROKE - FLASH				
PRINTING SPEED	MEDIUM	4	PRINT DOUBLE STROKE - CURE				
SCREEN CLEAN UP				<b>HYDRACRYL RETARDER:</b> Retarder designed to further improve screen stability of HYDRA, HYDRACRYL, GEO and PERFETTO. Add 3-5% of HYDRACRYL RETARDER to the inks. <b>Formaldehyde and phthalate free.</b>			
USE WATER							
COMMENTS							

