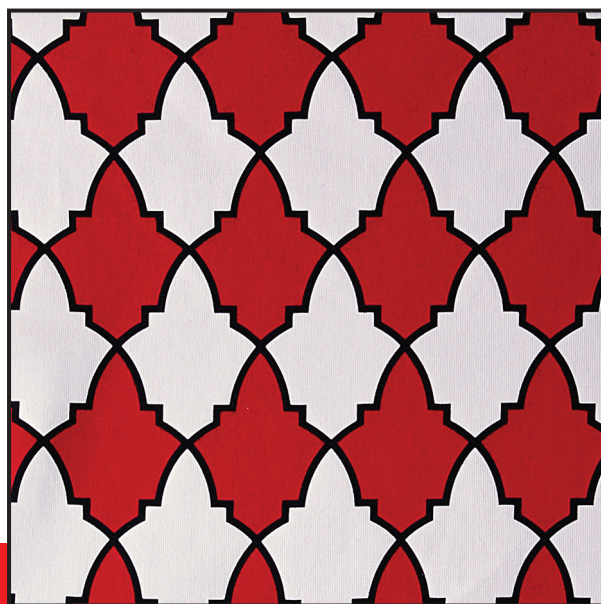




DISCHARGE PLUS BASE & DISCHARGE SPECIAL PLUS WHITE

DISCHARGE **Discharge Plus Base** Works with the unique liquid AQUADISCHARGE ACTIVATOR SM (16%) that allows you to print through 100 (255/inch) mesh counts with conspicuous consumption reduction.

DISCHARGE PLUS BASE has 6 months shelf life when activated and pigmented; this permits to improve the stability of the prints and the brightness of the colors for affordable repeatable prints. DISCHARGE PLUS provides very soft hand, has a very good discharge property and allows wet on wet printing.



technical sheet

COLOUR 1 - RECIPE	RATIO	SCREEN	COLOUR 2 - RECIPE	RATIO	SCREEN
DISCHARGE PLUS BASE	79	90/230	DISCHARGE SPECIAL PLUS WHITE	84	90/230
AQUATINT PIGMENT RED C	5	GEL 3	AQUADISCHARGE ACTIVATOR SM	16	GEL 3
AQUADISCHARGE ACTIVATOR SM	16	STANDARD			STANDARD
		SQUEEGEE			SQUEEGEE
		65-90-65			65-90-65
COLOUR 3 - RECIPE	RATIO	SCREEN	COLOUR 4 - RECIPE	RATIO	SCREEN
		SQUEEGEE			SQUEEGEE
PRINTER PARAMETERS	PRINTING PROCEDURE		SUITABLE ADDITIVES		
DRYER TEMPERATURE	160°C - 320°F	1	HYDRA SPECIAL FIXER: special fixer to be mixed with ink (5-10%). Consistently improves the washing fastness without affecting ink flexibility. Formaldehyde and phthalate free.		
CURING TIME	2 MIN	2	HYDRACRYL RETARDER: Retarder designed to further improve screen stability of HYDRA, HYDRACRYL, GEO and PERFETTO. Add 3-5% of HYDRACRYL RETARDER to the inks. Formaldehyde free and phthalate free.		
SQUEEGEE ANGLE	25°				
PRINTING SPEED	MEDIUM				
SCREEN CLEAN UP					
USE WATER					
COMMENTS					

COLOUR 1	COLOUR 2	COLOUR 3	COLOUR 4

AQUADISCHARGE ACTIVATOR SM:

Add 16% of Aquadischarge Activator SM to Discharge Plus Base.

In according with specific printing needs, the concentration of the Activator can be reduced until 8%.

Formaldehyde and phthalate free.

DISCHARGE PLUS BASE &
DISCHARGE SPECIAL PLUS
WHITE - 01

JANUARY 2016

