



**GEO**

**Geo Eco Super Star** It offers a really nice solution to print multicolour “silver effect”. This is not a fine glitter, not even a metallic powder, but milled aluminium. The aluminium particles allow a superb reflective effect and assure great brightness. ECO SUPER STAR is only available in a “silver” color, but could be pigmented to obtain sparkling colors.

# GEO ECO SUPER STAR/GOLD



## technical sheet

COLOUR 1 - RECIPE		RATIO	SCREEN	COLOUR 2 - RECIPE		RATIO	SCREEN
GEO ECO SUPER STAR		100	32/82	GEO ECO SUPER STAR GOLD		100	32/82
			GEL 3				GEL 3
			STANDARD				STANDARD
			<b>SQUEEGEE</b>				<b>SQUEEGEE</b>
			60 SHORE				60 SHORE
COLOUR 3 - RECIPE		RATIO	SCREEN	COLOUR 4 - RECIPE		RATIO	SCREEN
GEO ECO SUPER STAR		91	32/82				
AQUATINT PIGMENT RED C		9	GEL 3				
			STANDARD				
			<b>SQUEEGEE</b>				<b>SQUEEGEE</b>
			60 SHORE				
PRINTER PARAMETERS		PRINTING PROCEDURE		SUITABLE ADDITIVES			
DRYER TEMPERATURE	160°C - 320°F	1	PRINT DOUBLE STROKE - FLASH	<b>HYDRACRYL RETARDER:</b> Retarder designed to further improve screen stability of HYDRA, HYDRACRYL, GEO and PERFETTO. Add 3-5% of HYDRACRYL RETARDER to the inks. <b>Formaldehyde and phthalate free.</b>			
CURING TIME	2 MIN	2	PRINT DOUBLE STROKE - FLASH	<b>HYDRA JET REDUCER:</b> Viscosity reducer; add 1-3% to the ink. To use only when the ink viscosity is extremely thick. <b>Formaldehyde free and phthalate free.</b>			
SQUEEGEE ANGLE	20°	3	PRINT DOUBLE STROKE - CURE	<b>UNIVERSAL FIX:</b> This additive has been specifically developed to assure proper fastness and resistance to frequent and strong washings. Please add no more than 3% UNIVERSAL FIX. <b>Formaldehyde free and phthalate free.</b>			
PRINTING SPEED	SLOW			<b>HYDRA REDUCER 77:</b> To reduce viscosity, just add 3% of HYDRA REDUCER 77. <b>Formaldehyde and phthalate free.</b>			
SCREEN CLEAN UP							
USE WATER							
COMMENTS							

