

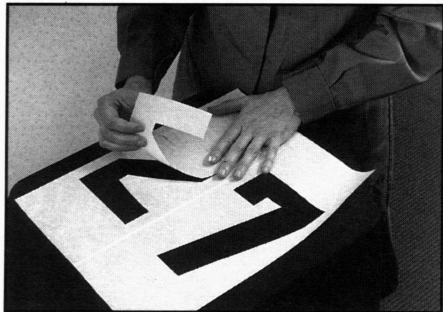
How to use Sericol's Die Cut Number Stencils

Screen Preparation:

Use a 60-110 Monofilament Polyester fabric on 16" x 18" x 10" frame. Block out screen so that on opening remains in center of screen as follows:

- For 2" numbers, 4 1/2" H x 4 1/2" W opening.
- For 4" numbers, 6 1/2" H x 6 1/2" W opening.
- For 6" numbers, 8 1/2" H x 9" W opening.
- For 8" numbers, 10 1/2" H x 11" W opening.
- 8" Soccer style numbers, 11 1/2" H x 12 1/2" W opening.
- For 10" numbers, 13" H x 14" W opening.
- For Single Digit Number use 3" wide paper strips to block out any opening surrounding the stencil.

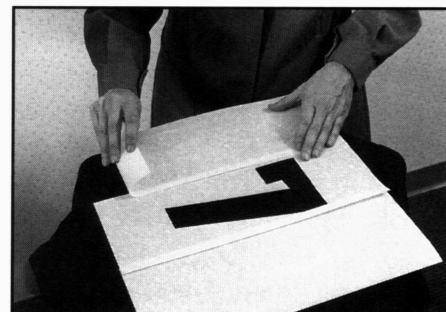
Application:



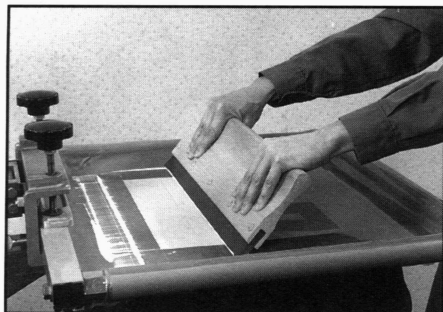
1 Place number stencils on shirt over shirtboard. Remove die cut numbers from sheet to expose number outline. (Save for reverse print numbering if desired.)



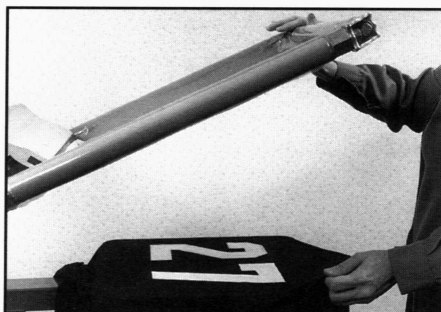
2 Align stencil(s) on shirt. Overlap double digit number stencils 1/4" minimum. Remember to align center pieces of the 0, 4, 6, 8, or 9 within stencil.



3 Use paper strips to mask edges of number(s) where screen opening is larger than stencil.



4 Lay screen down onto stencil and shirt. Pull squeegee once to adhere stencil to screen, and again to print a clean image.



5 Lift screen to check printed number. Remove shirt from shirtboard and place on dryer.



6 Peel the paper stencil off the screen and discard. Don't forget to remove the centers of the 0, 4, 6, 8, or 9.



7 After drying, your numbered shirt is ready to wear! Repeat this easy procedure for all the numbers you need to print.