



How to Print Number Stencils

Screen Preparation:

Use 60-110 Monofilament Polyester Mesh. Block out screen so an opening remains in center of the screen as follows –

For 4" numbers, 6 ½" H x 6 ½" W opening

For 6" numbers, 8 ½" H x 9" W opening

For 8" numbers, 10 ½" H x 11" W opening

For 10" numbers, 13" H x 14" W opening

For single digit numbers use 3" wide paper strips to block out any opening surrounding the stencil.

- 1) Select appropriate number stencil and collate with shirt. Place shirt over pallet. Carefully extract die cut number from sheet to expose stencil. Save die cut for reverse print numbering if desired.
- 2) Arrange and line up stencil(s) on shirt. Overlap stencils more than ¼" between double numbers. Remember to align center pieces of the 0, 4, 6, 8, or 9 within the outline.
- 3) Use paper strips to mask edges of number(s) where screen opening is larger than stencil.
- 4) Lay screen down on stencil and shirt. Add ink of choice. Pull squeegee once to adhere stencil to screen and again to print a clean image.
- 5) Lift screen to check printed number. Remove shirt from pallet and place on dryer.
- 6) Remove and discard the paper stencil(s) from the screen. Remember to remove the centers of the 0, 4, 6, 8, or 9. Your numbered shirt is ready to wear once the ink is cured. Repeat this simple process to print more number stencils.

