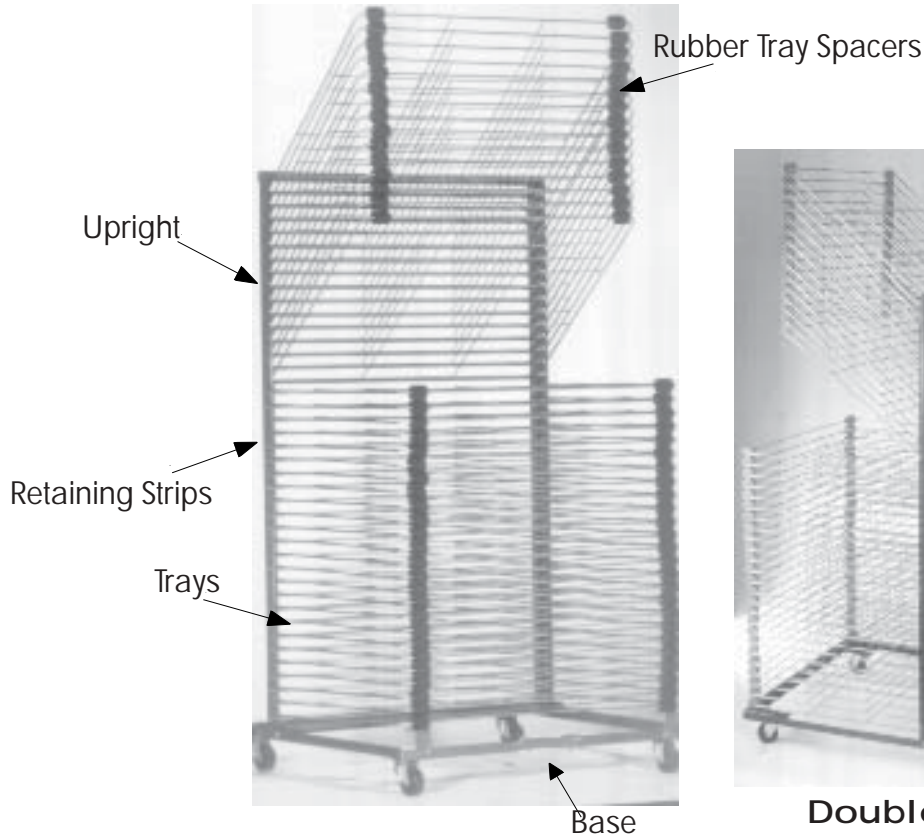


Tensor - 18

Double Tensor - 18

ASSEMBLY INSTRUCTIONS



Double Tensor - 18

Parts Tensor - 18

- 40 - Trays (4x10 bundles)
- 1 - Upright (Rectangular frame with slots)
- 1 - Base (Square frame)
- 2 - Tray Retaining Strips
- 80 - Rubber Tray Spacers (2x40 Bags)
- 16 - 10-32x1/2" Screws (Casters)
- 16 - 10-32 Lockwashers
- 16 - 10-32 Nuts
- 4 - 1/4-20x1/2" Screws (Upright)
- 4 - 1/4-20 Lockwashers
- 4 - 1/4-20 Nuts
- 16 - 6-32x3/16" Type F Self Tapping screws

Parts Double Tensor - 18

- 80 - Trays (8x10 bundles)
- 1 - Upright (Rectangular frame with slots)
- 1 - Base (frame)
- 2 - Tray Retaining Brackets
- 160- Rubber Tray Spacers (4x40 Bags)
- 16 - 10-32x1/2" Screws (Casters)
- 16 - 10-32 Lockwashers
- 16 - 10-32 Nuts
- 4 - 1/4-20x1/2" Screws (Upright)
- 4 - 1/4-20 Lockwashers
- 4 - 1/4-20 Nuts
- 16 - 6-32x3/16" Pan Head Machine Screws

Rack Specialists

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IMPORTANT

Promptly inspect the entire contents for damage and completeness. If there is any damage you must promptly notify the carrier and file a claim. Report any shortages to Saturn Rack Co. promptly.

1. Mount each caster to the base with 4 10-32x1/2" (medium size) screws, lock washers and nuts.
2. Mount the upright to the base using 4 1/4-20x1/2" (large size) screws, lock washers and nuts. The slots in the upright should face the long end of the base.
3. Install trays starting from the top and working down. Attach two Rubber Tray Spacers on the front corner of a tray. With the small wires on top of the tray, insert the tray into the back of the slot so the tray is in the up position.
4. Repeat step 3 with the remaining 39 trays. Make sure the Rubber Tray Spacers align directly over each other forming a vertical line.
5. Attach the Retaining Strip on each side of the Upright with 6-32x3/16" (small size) pan head machine screws.

Double Tensor - 18

Assembly of the Double Tensor -18, is basically the same as described above. The upright is mounted in the middle of the base. Trays are then mounted to both sides of the upright. The Retaining Bracket is mounted on the outside of the Upright to hold the trays in place.

TO LOWER A TENSOR 18 TRAY

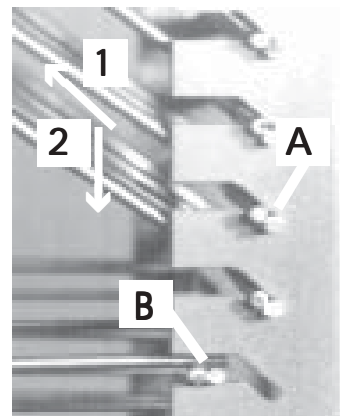
To Lower a Tray:

1. Lift the tray up and toward you slightly, to move it from point "A" to point "B".

2. As the back wire come to the horizontal part of the slot, point "B", gently lower the tray to the down position.

To Raise a Tray:

Lift the tray up and gently push back so it moves from point "B" to the back of the slot, point "A".



(Retaining Strip not shown.)